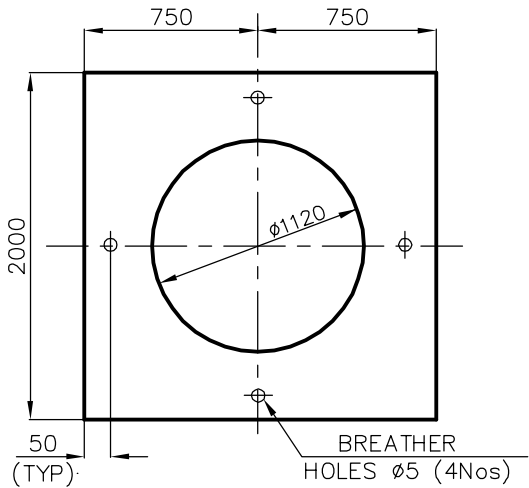
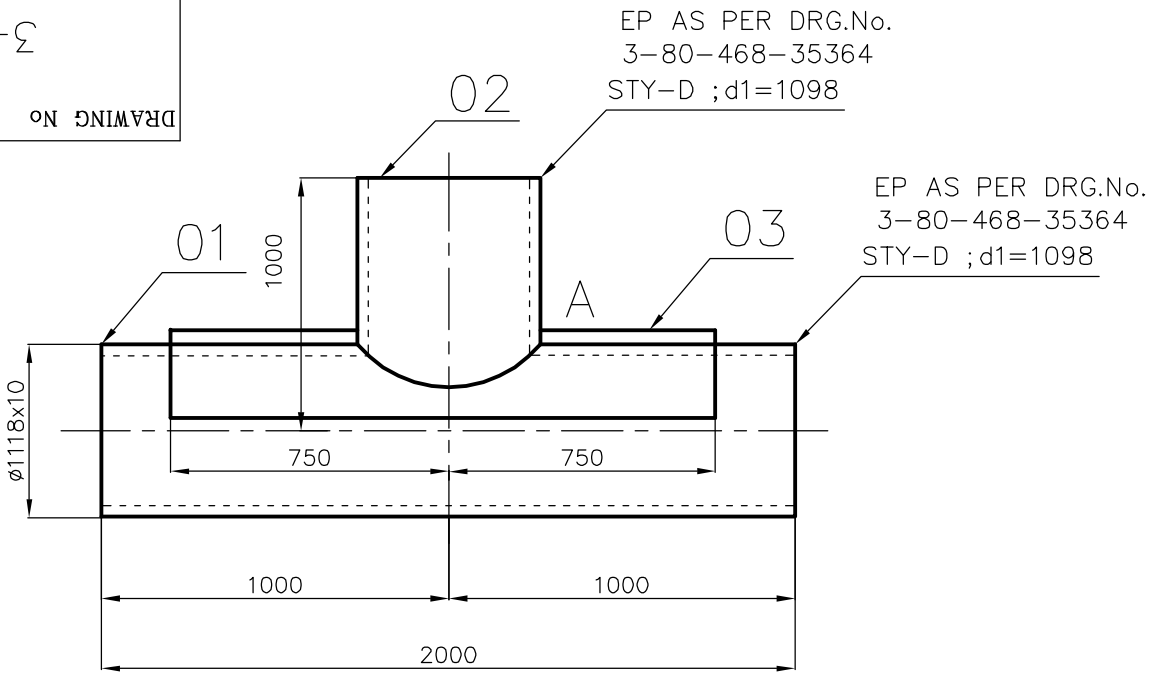
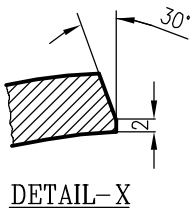
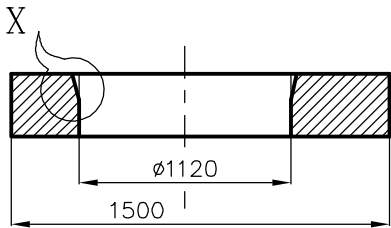


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3-80-463-35925
DRAWING No



DETAIL OF ITEM No.-03 (PAD PLATE)



DETAIL - A

NOTE:

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED
- 4 MITRE BEND TO BE MANUFACTURED BY USING ROLLED & WELDED PIPE FROM IS 2062 PLATE. RAW MATERIAL PLATE SIZE FOR PIPE OD1118x10 IS 10X3479X2000mm. (FOR ITEM NO:01),AND FOR PIPE OD1118x10 IS 10x3479x885mm.(FOR ITEM NO:02)
- 5 SA515GR70 PLATE (SA672 GR.B70 PIPE) IN PLACE OF IS 2062 PLATE IS ACCEPTED
6. PAINTING DETAILS AS PER APPROVED QP.
- 7 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078
- 8 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED AND ROLLED AS SHOWN.

03	PAD PLATE T=10mm 1500 x 2000	3-80-463-35925		150110170000		158	161
				IS2062E250GRBR			1
02	P.F.PIPE ø1118x10 ; L=885	3-80-463-35925		150110170000		241	702
				IS2062E250GRBR			1
01	P.F.PIPE ø1118x10 ; L=2000	3-80-463-35925		150110170000		546	203
				IS2062E250GRBR			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE	A C	UNIT WT.	
				MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME S.RAJU	SIGN Sd/-	DATE 05.08.19	NO OF ITEMS
CHD	G.B.HARIHARAN	Sd/-		
APPD	P SURESH	Sd/-		

REV 01	DATE	ALTERED APPROVED	DEPT.	GRADE OF UN TOL DIM		SCALE N.T.S	WEIGHT (Kg). 1721.667	REF TO ASSY DRG	ITEM No.
ZONE				C/M/F					

TITLE FABRICATED EQUAL TEE NB 1100			CARD CODE U 01	DRAWING No. 3-80-463-35925	REV 00
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